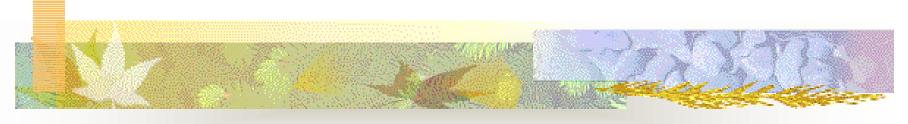
SESSION D-3: ROLE OF VPP & OTHER INITIATIVES IN SUSTAINING ISM

CONTINUOUS IMPROVEMENT & THE ROLE OF VPP IN FE



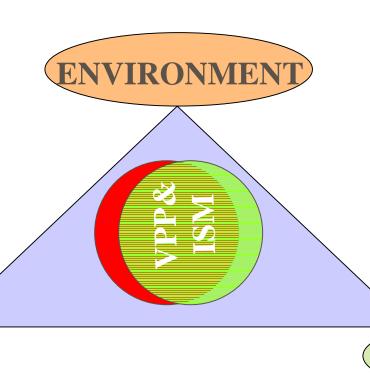
PRESENTERS

AL WHITE, SAFETY & HEALTH MANAGER,
OFFICE OF FOSSIL ENERGY
KIRKLAND L. JONES, Ph.D. DIRECTOR OF ES&Q
DYNMCDERMOTT

ISM PERFORMANCE IN FE

- FE WAS THE FIRST ORGANIZATION TO DECLARE ISM IMPLEMENTED
- ACTION PLANS DEVELOPED TO IMPROVE IMPLEMENTATION
- FE-1 COMMITMENT TO CONTINUE IMPROVING ISM
- FE-1 CHALLENGE TO SITES ON VPP OR ISO 14001 ACCREDITATION

ISM & VPP: PARTNERS IN ENVIRONMENT, SAFETY & HEALTH



SAFETY

HEALTH

ACHIEVING VPP ACCREDITATION

- CONTINUES THE FOCUS ON ES&H/ISM
- CONFIRMS THAT
 ELEMENTS/PRINCIPLES/FUNCTIONS
 IMPLEMENTED
- IMPROVES THE INVOLVEMENT OF WORKERS IN ES&H
- OSHA RECOGNIZES PERFORMANCE OF MANAGEMENT & EMPLOYEES

TEAMING IN FE TO ACCOMPLISH VPP

- LIMITED STAFF & RESOURCES IN FE
- FE TEAM APPROACH TO VPP ACTIVITIES
- EXPANDING FE VPP EXPERTISE BY
 - INVOLVING PERSONNEL FROM OTHER SITES IN VPP ACTIVITIES,E.G., DRYRUNS, GAP ANALYSIS
 - USING EH PERSONNEL TO EXPAND FE VPP EXPERTISE
 - PROVIDING VPP TRAINING OPPORTUNITIES

VPP, ISM, & Behavioral Safety

- ➤ 1993 DM's experience was that workers did not feel involved in safety despite PSM.
- > DM elected to begin a behavioral safety program.
- > PSM and the behavioral safety program addressed a significant number of the ISM safety related Principles and Functions.
- VPP supports ISM



ISM Provides valuable tools

- Tools which allow the employee to meet their ultimate responsibility: protecting him or herself from harm
- Tools which ensure that feedback occurs before an accident
- Proactive measurement tools





Qualitative ISM Assessment

Compliance and system evaluation

- DOE On-site Reviews
- > DM Self Assessments and Independent
 - **Assessments**

the Hazards

- > Behavioral safety feedback
 - External Assessments
 - * DOE HQ/SPR VPP Team "Dry-runs"
 - OSHA VPP Appraisals
 - * ISO 14001



Annual ISM Evaluation Quantitative Assessment

- > 80 individual performance metrics were considered
- ➤ Of those, 71 used a 100% of the population as a sample size
- Four used a 90% confidence level or above
- > Two used 100% sample of two sites
- > Three were not used





Sample Metrics

- Total population of on-site review ISM findings
 - 533 characteristics
 - 440 effective performance
 - 79 some improvement needed
 - 4 14 Weakness
 - All Configuration Management systemic
 - All corrected by final audits





Sample Metrics

- > 14,339 safe work permits written in FY2000
 - 250 reviewed, >90% confidence level
 - Four had an identified procedural problem all electrical
 - Isolated problem corrective action in process





Sample Metrics

- Behavioral Safety
 - 6,163 observations were made in FY200
 - 41,496 safe behaviors
- > ISO 14001
 - Number of days without reportable occurrences or releases to Environment 99.73%

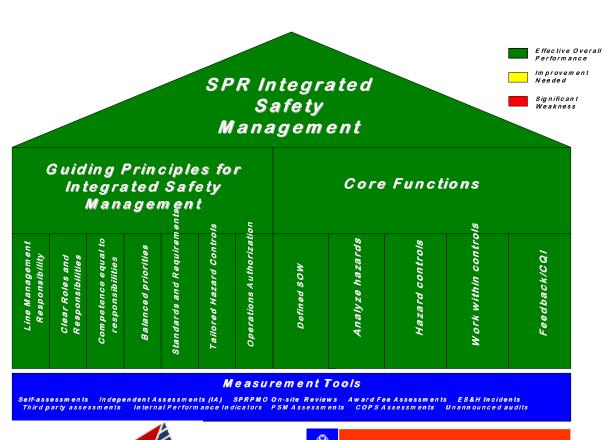


Noteworthy Practices

- Integration of OSHA VPP within ISM
- Integration of ISO 14001 within ISM
- Support of ISM and VPP by Behavioral Safety
- A strong system of passing "lessons-learned" from site to site and via VPP network
- Enhanced worker involvement, responsibility, and teamwork





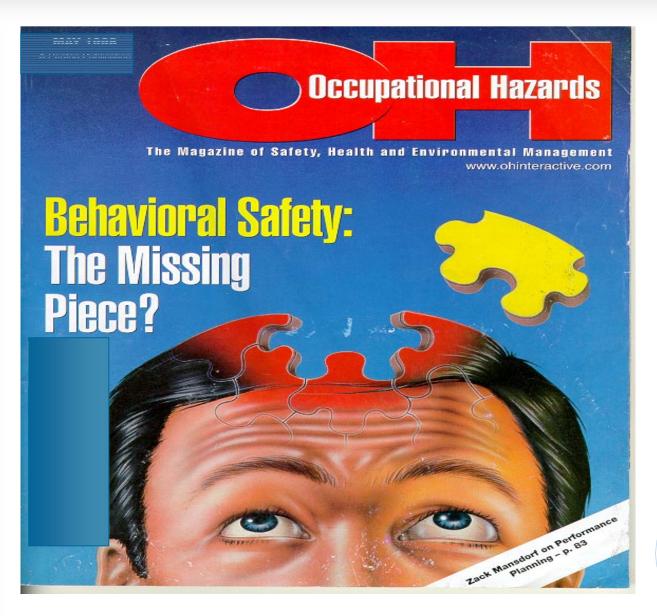






ISO14001







ISM Is Supported by Behavioral Safety

- > Work definition and planning (F1)
- > Hazard identification and analysis (F2)
- > Implementation of hazard controls (F3)
- > Performance of work within controls (F4)
- Developing and implementing operations procedures
- Monitoring and assessing performance
- Verification and revision(F5)



